

Garant**TDAT 070102, Grade: HB7035**

Order data

Order number	268630 HB7035
GTIN	4062406057787
Item class	21I

Technical description

Cutting speed v_c main application	60 - 150 m/min
Chip breaker	SF
Grade	HB7035
Feed f	0.03 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Corner radius	0.2 mm
Tool material	Carbide
Main application	P
Cutting speed v_c secondary application	60 - 150 m/min
Secondary application	K
Cutting depth a_p	0.05 - 0.23 mm
Coating	TiN

ISO code indexable insert	TDAT 070102
Number of changes/inserts	3
Type of product	Indexable insert for turning