

**Garant****GCCT 060202, Grade: HB7410****Order data**

Order number	268590 HB7410
GTIN	4062406057657
Item class	211

**Technical description**

Tool material	Carbide
Cutting speed $v_c$ main application	40 - 90 m/min
Feed $f$	0.05 - 0.23 mm/rev.
Cutting conditions	continuous
Cutting depth $a_p$	0.05 - 0.35 mm
Chip breaker	TIS
Grade	HB7410
Main application	Ti
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Coating	TiN

ISO code indexable insert	GCCT 060202
Number of changes/inserts	2
Type of product	Indexable insert for turning