

Garant**TDAT 070104, Grade: HB7035**

Order data

Order number	268640 HB7035
GTIN	4062406057831
Item class	21I

Technical description

Cutting conditions	continuous
Main application	P
Chip breaker	SF
Cutting depth a_p	0.05 - 0.23 mm
Tool material	Carbide
Cutting speed v_c main application	60 - 150 m/min
Feed f	0.03 - 0.25 mm/rev.
Cutting speed v_c secondary application	60 - 150 m/min
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Secondary application	K
Grade	HB7035
Coating	TiN

ISO code indexable insert	TDAT 070104
Number of changes/inserts	3
Type of product	Indexable insert for turning