

**Garant****GCCT 060202, Grade: HB7035****Order data**

Order number	268590 HB7035
GTIN	4062406057619
Item class	211

**Technical description**

Finishing/roughing assignment	Finishing
Cutting speed $v_c$ secondary application	60 - 150 m/min
Cutting conditions	continuous
Secondary application	K
Cutting speed $v_c$ main application	60 - 150 m/min
Tool material	Carbide
Cutting depth $a_p$	0.05 - 0.35 mm
Feed $f$	0.03 - 0.25 mm/rev.
Main application	P
Corner radius	0.2 mm
Grade	HB7035

Chip breaker	SF
Coating	TiN
ISO code indexable insert	GCCT 060202
Number of changes/inserts	2
Type of product	Indexable insert for turning