

Garant

Indexable face mill 43° Octo, with bore, Ø D / number of teeth Z: 32/3mm



Order data

Order number	213300 32/3
GTIN	4045197701992
Item class	210

Description

Version:

43° indexable face mill with up to 8 edges per milling insert.

Application:

Very good surface finishes are obtained due to the positive geometry. Smooth-cutting face mills.

Note:

To use all **8 cutting edges**, the insert **always has to be turned in the indicated direction**.

Standard application values for $a_e = 0.5 \dots 1 \times D$.

$a_{p \max}$ 2.2 mm: (**Z = 8**),

$a_{p \max}$ 3.5 mm: (**Z = 7**).

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Technical description

Mounting bore Ø	16 mm
Overall length L_{tot}	40 mm
suitable indexable insert	OF.. 050405
Pack of insert screws	219808 (15IP; 3.8 Nm)

Cutting edge $\varnothing D_c$	32 mm
maximum external $\varnothing D_{max}$	41 mm
Number of cutting edges Z	3
Setting angle κ	43 degrees
Shank type	with bore
Setting angle κ	43 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Face mill

Accessories

Set of insert screws 10-piece	219808
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8