

Garant**RC.X 1003, Grade: HB725**

Order data

Order number	260640 HB725
GTIN	4062406058647
Item class	21G

Description

RC.X 1003 HB725 Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.5 - 2 mmFeed f : 0.1 - 0.3 mm/rev.Cutting speed v_c main application: 60 - 230 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	UM
Tool material	Carbide
Main application	UNI
Cutting speed v_c main application	60 - 230 m/min
Grade	HB725

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	0.5 - 2 mm
Coating	PVD
ISO code indexable insert	RCMX 1003
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning