

Garant
RC.T 0803, Grade: HB725


Order data

Order number	260630 HB725
GTIN	4062406058630
Item class	21G

Description

RC.T 0803 HB725 Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 60 - 230 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	UM
Grade	HB725
Main application	UNI
Tool material	Carbide
Cutting speed v_c main application	60 - 230 m/min
Cutting conditions	slightly interrupted

Cutting depth a_p	0.5 - 2 mm
Feed f	0.1 - 0.3 mm/rev.
Coating	PVD
ISO code indexable insert	RCMT 0803
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning