

**Garant****CCGT 030102, Grade: HU7315-1**

## Order data

Order number	260047 HU7315-1
GTIN	4062406058715
Item class	211

## Description

CCGT 030102 HU7315-1 Grade: HU7315-1  
Chip breaker: AF  
Tolerance: G  
Cutting depth  $a_p$ : 0.05 - 0.5 mm  
Feed  $f$ : 0.03 - 0.1 mm/rev.  
Cutting speed  $v_c$  main application: 120 - 600 m/min

## Technical description

Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	120 - 600 m/min
Feed $f$	0.03 - 0.1 mm/rev.
Cutting conditions	continuous
Tool material	Carbide
Corner radius	0.2 mm

Main application	N
Chip breaker	AF
Grade	HU7315-1
Cutting depth $a_p$	0.05 - 0.5 mm
Coating	uncoated
ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning