

Garant**CCGT 030102, Grade: HB7125-1**

Order data

Order number	260047 HB7125-1
GTIN	4062406058708
Item class	21I

Description

CCGT 030102 HB7125-1 Grade: HB7125-1
Chip breaker: VF
Tolerance: G
Cutting depth a_p : 0.05 - 0.2 mm
Feed f : 0.03 - 0.1 mm/rev.
Cutting speed v_c main application: 120 - 300 m/min

Technical description

Grade	HB7125-1
Cutting speed v_c main application	120 - 300 m/min
Feed f	0.03 - 0.1 mm/rev.
Cutting depth a_p	0.05 - 0.2 mm
Main application	M
Tool material	Carbide

Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Chip breaker	VF
ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning