

Garant**CCGT 030101, Grade: HB7125-1****Order data**

Order number	260046 HB7125-1
GTIN	4062406058678
Item class	211

Technical description

Chip breaker	VF
Main application	M
Grade	HB7125-1
Cutting speed v_c main application	120 - 300 m/min
Corner radius	0.1 mm
Feed f	0.03 - 0.1 mm/rev.
Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting depth a_p	0.05 - 0.2 mm
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCGT 030101

Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning