

Garant**CCGT 030102, Grade: HB7025-1**

Order data

Order number	260047 HB7025-1
GTIN	4062406058692
Item class	211

Description

CCGT 030102 HB7025-1 Grade: HB7025-1
Chip breaker: SF
Tolerance: G
Cutting depth a_p : 0.05 - 0.2 mm
Feed f : 0.03 - 0.1 mm/rev.
Cutting speed v_c main application: 120 - 300 m/min

Technical description

Cutting conditions	slightly interrupted
Tool material	Carbide
Feed f	0.03 - 0.1 mm/rev.
Cutting depth a_p	0.05 - 0.2 mm
Chip breaker	SF
Finishing/roughing assignment	Finishing

Corner radius	0.2 mm
Grade	HB7025-1
Main application	P
Cutting speed v_c main application	120 - 300 m/min
ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning