

**Garant**
**Hi5 high feed rate indexable face mill, with bore, Ø D / number of teeth Z:  
100/8mm**

**Order data**

Order number	213110 100/8
GTIN	4062406058463
Item class	210

**Description**
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Powerful and smooth-cutting high feed rate indexable face mill.  
Particularly smooth-running, due to unequal spacing of the teeth.  
Can also be used for semi-finishing.  
Cost-efficiency due to 5-edge inserts.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit No. **674252 size 20IP**.

**Technical description**

Number of cutting edges Z	8
suitable indexable insert	POMX 10T5..
Pack of insert screws	219889 (20IP; 5.7 Nm)
maximum cutting depth $a_{p\max}$	2.2 mm
Ø D <sub>3</sub>	80.78 mm

Cutting edge $\varnothing D_c$	100 mm
Mounting bore $\varnothing$	32 mm
Series	Hi5
Overall length $L_{tot}$	50 mm
Setting angle $\kappa$	90 degrees
Shank type	with bore
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Face mill

## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 20IP	674252 20IP
Torque screwdriver, fixed setting set torque 5,7 N·m	211750 5,7