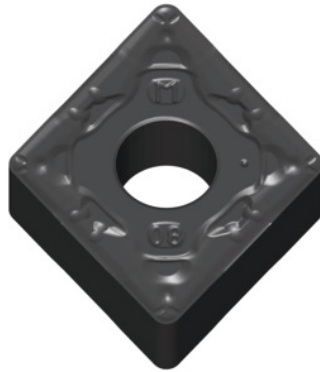


Garant**CNMG 09T308, Grade: HB7210-1**

Order data

Order number	250152 HB7210-1
GTIN	4062406058876
Item class	21G

Description

CNMG 09T308 HB7210-1 Grade: HB7210-1
Chip breaker: GM
Tolerance: M
Cutting depth a_p : 0.4 - 6.5 mm
Feed f : 0.3 - 0.7 mm/rev.
Cutting speed v_c main application: 100 - 450 m/min

Technical description

Cutting speed v_c main application	100 - 450 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 6.5 mm
Chip breaker	GM
Grade	HB7210-1
Corner radius	0.8 mm

Feed f	0.3 - 0.7 mm/rev.
Tool material	Carbide
Main application	K
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning