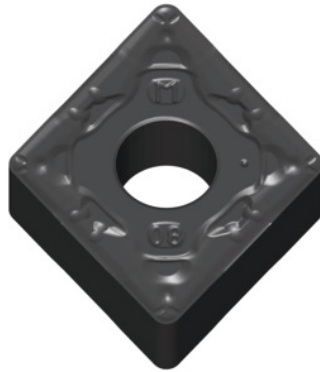


Garant**CNMG 120408, Grade: HB7210-1**

Order data

Order number	250158 HB7210-1
GTIN	4062406058890
Item class	21G

Technical description

Main application	K
Tool material	Carbide
Grade	HB7210-1
Cutting speed v_c main application	100 - 450 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.3 - 0.7 mm/rev.
Chip breaker	GM
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Cutting depth a_p	0.4 - 6.5 mm
Coating	TiCN

ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning