

**Garant****DNMG 110408, Grade: HB7210-1**

## Order data

Order number	250754 HB7210-1
GTIN	4062406059002
Item class	21G

## Description

DNMG 110408 HB7210-1 Grade: HB7210-1  
Chip breaker: GM  
Tolerance: M  
Cutting depth  $a_p$ : 0.4 - 6.5 mm  
Feed  $f$ : 0.3 - 0.7 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 450 m/min

## Technical description

Cutting speed $v_c$ main application	100 - 450 m/min
Grade	HB7210-1
Cutting depth $a_p$	0.4 - 6.5 mm
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted

Corner radius	0.8 mm
Chip breaker	GM
Main application	K
Feed f	0.3 - 0.7 mm/rev.
Coating	TiCN
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning