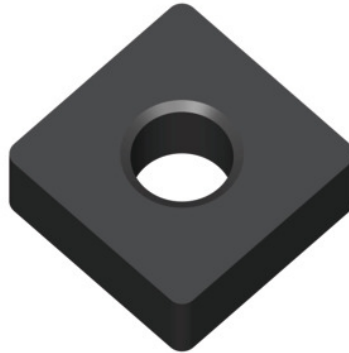


Garant**SNMA 120412, Grade: HB7210-1**

Order data

Order number	251228 HB7210-1
GTIN	4062406059071
Item class	21G

Description

SNMA 120412 HB7210-1 Corner radius: 1.2 mm
Grade: HB7210-1
Cutting depth a_p : 0.4 - 6.5 mm
Feed f : 0.3 - 0.7 mm/rev.
Cutting speed v_c main application: 100 - 450 m/min

Technical description

Main application	K
Tool material	Carbide
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Semi-roughing
Cutting depth a_p	0.4 - 6.5 mm
Corner radius	1.2 mm
Grade	HB7210-1

Feed f	0.3 - 0.7 mm/rev.
Cutting speed v_c main application	100 - 450 m/min
Coating	TiCN
ISO code indexable insert	SNMA 120412
Number of changes/inserts	8
Type of product	Indexable insert for turning