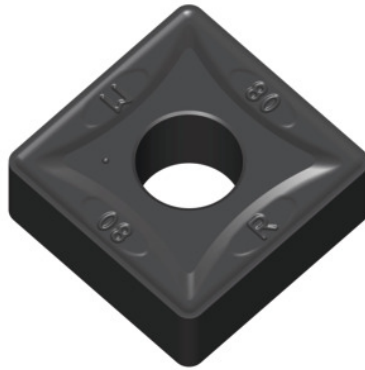


**Garant**
**SNMG 190616, Grade: HB7210-1**


## Order data

Order number	251336 HB7210-1
GTIN	4062406059101
Item class	21G

## Description

SNMG 190616 HB7210-1 Corner radius: 1.6 mm  
 Grade: HB7210-1  
 Chip breaker: GG  
 Cutting depth  $a_p$ : 0.4 - 6.5 mm  
 Feed  $f$ : 0.32 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 450 m/min

## Technical description

Cutting depth $a_p$	0.4 - 6.5 mm
Cutting conditions	slightly interrupted
Feed $f$	0.32 - 0.8 mm/rev.
Main application	K
Grade	HB7210-1
Finishing/roughing assignment	Roughing
Chip breaker	GG

Corner radius	1.6 mm
Tool material	Carbide
Cutting speed $v_c$ main application	100 - 450 m/min
Coating	TiCN
ISO code indexable insert	SNMG 190616
Number of changes/inserts	8
Type of product	Indexable insert for turning