

**Garant**
**WNMG 080404, Grade: HB7210-1**


## Order data

Order number	252068 HB7210-1
GTIN	4062406059149
Item class	21G

## Description

WNMG 080404 HB7210-1 Grade: HB7210-1  
 Chip breaker: GM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.4 - 6.5 mm  
 Feed  $f$ : 0.3 - 0.7 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 450 m/min

## Technical description

Feed $f$	0.3 - 0.7 mm/rev.
Chip breaker	GM
Tool material	Carbide
Grade	HB7210-1
Cutting speed $v_c$ main application	100 - 450 m/min
Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Cutting depth $a_p$	0.4 - 6.5 mm
Main application	K
Cutting conditions	slightly interrupted
Coating	TiCN
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning