

Garant**WNMA 080408, Type: HB7210-1**

Order data

Order number	252076 HB7210-1
GTIN	4062406059170
Item class	21G

Description

WNMA 080408 HB7210-1 Grade: HB7210-1

Tolerance: M

Cutting depth a_p : 0.4 - 6.5 mmFeed f : 0.3 - 0.7 mm/rev.Cutting speed v_c main application: 100 - 450 m/min

Technical description

Feed f	0.3 - 0.7 mm/rev.
Corner radius	0.8 mm
Cutting depth a_p	0.4 - 6.5 mm
Main application	K
Tool material	Carbide
Cutting conditions	slightly interrupted
Grade	HB7210-1
Cutting speed v_c main application	100 - 450 m/min

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
ISO code indexable insert	WNMA 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning