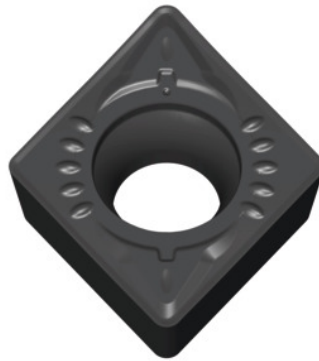


Garant**CC.T 09T308, Grade: HB7210-1**

Order data

Order number	260152 HB7210-1
GTIN	4062406059217
Item class	21G

Description

CC.T 09T308 HB7210-1 Grade: HB7210-1
Chip breaker: GM
Tolerance: M
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.1 - 0.25 mm/rev.
Cutting speed v_c main application: 100 - 450 m/min

Technical description

Cutting speed v_c main application	100 - 450 m/min
Main application	K
Corner radius	0.8 mm
Feed f	0.1 - 0.25 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide

Cutting conditions	slightly interrupted
Chip breaker	GM
Grade	HB7210-1
Cutting depth a_p	0.2 - 2.5 mm
Coating	TiCN
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning