

Garant
WNMG 080408, Grade: HB7210-1


Order data

Order number	252208 HB7210-1
GTIN	4062406059194
Item class	21G

Technical description

Chip breaker	GG
Grade	HB7210-1
Cutting speed v_c main application	100 - 450 m/min
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Roughing
Main application	K
Cutting depth a_p	0.4 - 6.5 mm
Feed f	0.3 - 0.8 mm/rev.
Corner radius	0.8 mm
Tool material	Carbide
Coating	TiCN
ISO code indexable insert	WNMG 080408

Number of changes/inserts	6
Type of product	Indexable insert for turning