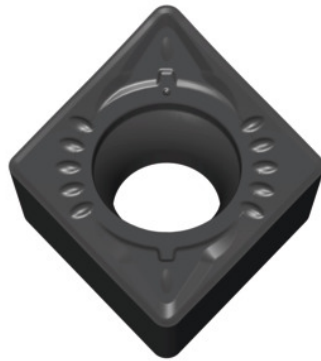


Garant
CC.T 09T304, Grade: HB7210-1


Order data

Order number	260150 HB7210-1
GTIN	4062406059200
Item class	21G

Description

CC.T 09T304 HB7210-1 Grade: HB7210-1
 Chip breaker: GM
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.1 - 0.25 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	K
Grade	HB7210-1
Cutting speed v_c main application	100 - 450 m/min
Cutting depth a_p	0.2 - 2.5 mm
Chip breaker	GM

Tool material	Carbide
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.25 mm/rev.
Coating	TiCN
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning