

Garant**DC.T 11T304, Grade: HB7210-1**

Order data

Order number	260462 HB7210-1
GTIN	4062406059255
Item class	21G

Description

DC.T 11T304 HB7210-1 Grade: HB7210-1
Chip breaker: GM
Tolerance: M
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.1 - 0.25 mm/rev.
Cutting speed v_c main application: 100 - 450 m/min

Technical description

Grade	HB7210-1
Cutting depth a_p	0.2 - 2.5 mm
Cutting conditions	continuous
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	GM
Corner radius	0.4 mm

Feed f	0.1 - 0.25 mm/rev.
Cutting speed v_c main application	100 - 450 m/min
Tool material	Carbide
Main application	K
Coating	TiCN
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning