

**Garant**
**DC.T 070204, Grade: HB7210-1**


### Order data

Order number	260452 HB7210-1
GTIN	4062406059248
Item class	21G

### Description

DC.T 070204 HB7210-1 Grade: HB7210-1  
 Chip breaker: GM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 450 m/min

### Technical description

Main application	K
Feed $f$	0.1 - 0.25 mm/rev.
Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed $v_c$ main application	100 - 450 m/min
Chip breaker	GM

Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 2.5 mm
Grade	HB7210-1
Tool material	Carbide
Coating	TiCN
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning