

Garant**Insert for deburring, HB7525, Type: UNI****Order data**

Order number	217234 UNI
GTIN	4062406059293
Item class	21Y

Description

Inserts for deburring UNI Feed f: 0.005-0.03 mm

Technical description

Feed f	0.005-0.03 mm
Tool material	Carbide
Grade	HB7525
t_{\min}	0.25 mm
t_{\max}	1.75 mm
Number of cutting edges Z	6
Type of product	Vendeskærsplatte til gravering og afgratning

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	70 m/min	P
Steel < 750 N/mm ²	suitable	60 m/min	P
Steel < 900 N/mm ²	suitable	50 m/min	P
Steel < 1100 N/mm ²	suitable	40 m/min	P
INOX < 900 N/mm ²	suitable	40 m/min	M
INOX > 900 N/mm ²	suitable	30 m/min	M
GG(G)	suitable	60 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
Air	suitable only under restricted conditions		