


**CNMG 120404, Grade: CA025P**

**Order data**

Order number	250102 CA025P
GTIN	4960664857180
Item class	25E

**Description**

CNMG 120404 CA025P Grade: CA025P

Chip breaker: PQ

Cutting depth  $a_p$ : 0.2 - 2.5 mm

Feed  $f$ : 0.13 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 105 - 435 m/min

**Technical description**

Grade	CA025P
Corner radius	0.4 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Chip breaker	PQ
Cutting depth $a_p$	0.2 - 2.5 mm
Main application	P

Cutting speed $v_c$ main application	105 - 435 m/min
Feed $f$	0.13 - 0.4 mm/rev.
Cutting conditions	slightly interrupted
Coating	CVD
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning