


CNMG 120416, Grade: CA025P

Order data

Order number	250216 CA025P
GTIN	4960664863471
Item class	25E

Description

CNMG 120416 CA025P Grade: CA025P
 Chip breaker: PS
 Cutting depth a_p : 1 - 3.5 mm
 Feed f : 0.15 - 0.35 mm/rev.
 Cutting speed v_c main application: 70 - 420 m/min

Technical description

Grade	CA025P
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	PS
Cutting depth a_p	1 - 3.5 mm
Main application	P
Cutting conditions	slightly interrupted

Feed f	0.15 - 0.35 mm/rev.
Corner radius	1.6 mm
Cutting speed v_c main application	70 - 420 m/min
Coating	CVD
ISO code indexable insert	CNMG 120416
Number of changes/inserts	4
Type of product	Indexable insert for turning