


**CNMG 120412, Grade: CA025P**

**Order data**

Order number	250214 CA025P
GTIN	4960664863464
Item class	25E

**Description**

CNMG 120412 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth  $a_p$ : 1 - 3.5 mm

Feed  $f$ : 0.15 - 0.35 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Tool material	Carbide
Corner radius	1.2 mm
Cutting depth $a_p$	1 - 3.5 mm
Main application	P
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	CA025P

Cutting speed $v_c$ main application	70 - 420 m/min
Chip breaker	PS
Feed $f$	0.15 - 0.35 mm/rev.
Coating	CVD
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning