


**CNMG 120408 wiper, Grade: CA025P**

**Order data**

Order number	250213 CA025P
GTIN	4960664863235
Item class	25E

**Description**

CNMG 120408 wiper CA025P Grade: CA025P

Chip breaker: WQ

Cutting depth  $a_p$ : 1 - 3.5 mm

Feed  $f$ : 0.15 - 0.35 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Main application	P
Chip breaker	WQ
Corner radius	0.8 mm
Grade	CA025P
Cutting depth $a_p$	1 - 3.5 mm
Cutting speed $v_c$ main application	70 - 420 m/min
Feed $f$	0.15 - 0.35 mm/rev.

Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Coating	CVD
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning