


**CNMG 120416, Grade: CA025P**

**Order data**

Order number	250373 CA025P
GTIN	4960664863662
Item class	25E

**Description**

CNMG 120416 CA025P Grade: CA025P

Chip breaker: PH

Cutting depth  $a_p$ : 1 - 10 mm

Feed  $f$ : 0.25 - 0.8 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Cutting depth $a_p$	1 - 10 mm
Main application	P
Feed $f$	0.25 - 0.8 mm/rev.
Tool material	Carbide
Cutting conditions	slightly interrupted
Grade	CA025P
Chip breaker	PH

Finishing/roughing assignment	Roughing
Cutting speed $v_c$ main application	70 - 420 m/min
Corner radius	1.6 mm
Coating	CVD
ISO code indexable insert	CNMG 120416
Number of changes/inserts	4
Type of product	Indexable insert for turning