


CNMG 120412, Grade: CA025P

Order data

Order number	250372 CA025P
GTIN	4960664863655
Item class	25E

Description

CNMG 120412 CA025P Grade: CA025P
 Chip breaker: PH
 Cutting depth a_p : 1 - 10 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 70 - 420 m/min

Technical description

Finishing/roughing assignment	Roughing
Tool material	Carbide
Cutting speed v_c main application	70 - 420 m/min
Main application	P
Feed f	0.25 - 0.8 mm/rev.
Cutting conditions	slightly interrupted
Corner radius	1.2 mm

Cutting depth a_p	1 - 10 mm
Chip breaker	PH
Grade	CA025P
Coating	CVD
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning