


**CNMM 190612, Grade: CA025P**

**Order data**

Order number	250503 CA025P
GTIN	4960664863815
Item class	25E

**Description**

CNMM 190612 CA025P Grade: CA025P  
 Chip breaker: PX  
 Cutting depth  $a_p$ : 1 - 11 mm  
 Feed  $f$ : 0.25 - 0.9 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Cutting depth $a_p$	1 - 11 mm
Grade	CA025P
Finishing/roughing assignment	Roughing
Corner radius	1.2 mm
Chip breaker	PX
Main application	P
Cutting conditions	slightly interrupted

Cutting speed $v_c$ main application	70 - 420 m/min
Tool material	Carbide
Feed $f$	0.25 - 0.9 mm/rev.
Coating	CVD
ISO code indexable insert	CNMM 190612
Number of changes/inserts	4
Type of product	Indexable insert for turning