


CNMM 160608, Grade: CA025P

Order data

Order number	250496 CA025P
GTIN	4960664863778
Item class	25E

Description

CNMM 160608 CA025P Grade: CA025P

Chip breaker: PX

Cutting depth a_p : 1 - 11 mm

Feed f : 0.25 - 0.9 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Tool material	Carbide
Cutting depth a_p	1 - 11 mm
Finishing/roughing assignment	Roughing
Corner radius	0.8 mm
Cutting speed v_c main application	70 - 420 m/min
Cutting conditions	slightly interrupted
Chip breaker	PX
Grade	CA025P

Feed f	0.25 - 0.9 mm/rev.
Main application	P
Coating	CVD
ISO code indexable insert	CNMM 160608
Number of changes/inserts	4
Type of product	Indexable insert for turning