


**DNMG 150616, Grade: CA025P**

**Order data**

Order number	250894 CA025P
GTIN	4960664864447
Item class	25E

**Description**

DNMG 150616 CA025P Grade: CA025P  
 Chip breaker: PH  
 Cutting depth  $a_p$ : 1 - 5 mm  
 Feed  $f$ : 0.25 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Cutting depth $a_p$	1 - 5 mm
Cutting speed $v_c$ main application	70 - 420 m/min
Cutting conditions	slightly interrupted
Main application	P
Corner radius	1.6 mm
Chip breaker	PH
Grade	CA025P

Tool material	Carbide
Finishing/roughing assignment	Roughing
Feed f	0.25 - 0.8 mm/rev.
Coating	CVD
ISO code indexable insert	DNMG 150616
Number of changes/inserts	4
Type of product	Indexable insert for turning