


**DNMG 150612, Grade: CA025P**

**Order data**

Order number	250798 CA025P
GTIN	4960664864256
Item class	25E

**Description**

DNMG 150612 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth  $a_p$ : 1 - 4 mm

Feed  $f$ : 0.15 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Tool material	Carbide
Cutting speed $v_c$ main application	70 - 420 m/min
Chip breaker	PS
Feed $f$	0.15 - 0.6 mm/rev.
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Cutting depth $a_p$	1 - 4 mm

Grade	CA025P
Main application	P
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	CVD
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning