


**SNMG 120408, Grade: CA025P**

**Order data**

Order number	251254 CA025P
GTIN	4960664864683
Item class	25E

**Description**

SNMG 120408 CA025P Corner radius: 0.8 mm  
 Grade: CA025P  
 Chip breaker: PS  
 Cutting depth  $a_p$ : 1 - 4 mm  
 Feed  $f$ : 0.15 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Main application	P
Grade	CA025P
Chip breaker	PS
Corner radius	0.8 mm
Finishing/roughing assignment	Semi-roughing
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	70 - 420 m/min

Cutting depth $a_p$	1 - 4 mm
Tool material	Carbide
Feed $f$	0.15 - 0.6 mm/rev.
Coating	CVD
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning