


**VNMG 160408, Grade: CA025P**

**Order data**

Order number	251754 CA025P
GTIN	4960664857722
Item class	25E

**Description**

VNMG 160408 CA025P Grade: CA025P  
 Chip breaker: PQ  
 Cutting depth  $a_p$ : 0.2 - 2.5 mm  
 Feed  $f$ : 0.13 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 105 - 435 m/min

**Technical description**

Feed $f$	0.13 - 0.4 mm/rev.
Chip breaker	PQ
Grade	CA025P
Corner radius	0.8 mm
Tool material	Carbide
Main application	P
Finishing/roughing assignment	Finishing

Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting speed $v_c$ main application	105 - 435 m/min
Coating	CVD
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning