

**WNMG 080404, Grade: CA025P****Order data**

Order number	252012 CA025P
GTIN	4960664865802
Item class	25E

**Technical description**

Cutting speed $v_c$ main application	70 - 420 m/min
Grade	CA025P
Feed $f$	0.07 - 0.3 mm/rev.
Corner radius	0.4 mm
Tool material	Carbide
Cutting depth $a_p$	0.5 - 2 mm
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Chip breaker	HQ
Main application	P
Coating	CVD
ISO code indexable insert	WNMG 080404

Number of changes/inserts	6
Type of product	Indexable insert for turning