

**WNMG 080408 wiper, Grade: CA025P****Order data**

Order number	252015 CA025P
GTIN	4960664865697
Item class	25E

Description

WNMG 080408 wiper CA025P Grade: CA025P

Chip breaker: WP

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.07 - 0.3 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Cutting speed v_c main application	70 - 420 m/min
Chip breaker	WP
Corner radius	0.8 mm
Main application	P
Tool material	Carbide
Feed f	0.07 - 0.3 mm/rev.
Grade	CA025P
Cutting depth a_p	0.5 - 2 mm

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Coating	CVD
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning