


WNMG 080412 wiper, Grade: CA025P

Order data

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| Order number | 252117 CA025P |
| GTIN | 4960664865758 |
| Item class | 25E |

Description

WNMG 080412 wiper CA025P Grade: CA025P

Chip breaker: WQ

Tolerance: M

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

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|--------------------------------------|------------------------------------|
| Tool material | Carbide |
| Grade | CA025P |
| Chip breaker | WQ |
| Cutting depth a_p | 1 - 3.8 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Cutting conditions | slightly interrupted |
| Cutting speed v_c main application | 70 - 420 m/min |

| | |
|---------------------------|------------------------------|
| Corner radius | 1.2 mm |
| Feed f | 0.15 - 0.6 mm/rev. |
| Main application | P |
| Coating | CVD |
| ISO code indexable insert | WNMG 080412 |
| Number of changes/inserts | 6 |
| Tolerance | M |
| Type of product | Indexable insert for turning |