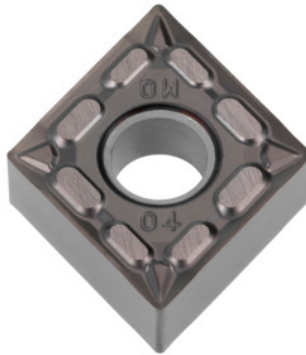



CNMG 120404, Grade: PR005S

Order data

Order number	250102 PR005S
GTIN	4960664836338
Item class	25E

Description

CNMG 120404 PR005S Grade: PR005S
 Chip breaker: MQ
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.03 - 0.12 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

Feed f	0.03 - 0.12 mm/rev.
Chip breaker	MQ
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	30 - 90 m/min
Tool material	Carbide
Main application	S

Grade	PR005S
Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning