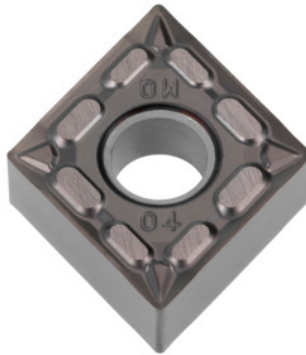



**CNMG 120404, Grade: PR015S**

**Order data**

Order number	250102 PR015S
GTIN	4960664837090
Item class	25E

**Description**

CNMG 120404 PR015S Grade: PR015S

Chip breaker: MQ

Cutting depth  $a_p$ : 0.2 - 1.5 mm

Feed  $f$ : 0.05 - 0.18 mm/rev.

Cutting speed  $v_c$  main application: 25 - 70 m/min

**Technical description**

Cutting conditions	slightly interrupted
Main application	S
Cutting speed $v_c$ main application	25 - 70 m/min
Feed $f$	0.05 - 0.18 mm/rev.
Chip breaker	MQ
Corner radius	0.4 mm
Tool material	Carbide

Finishing/roughing assignment	Finishing
Grade	PR015S
Cutting depth $a_p$	0.2 - 1.5 mm
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning