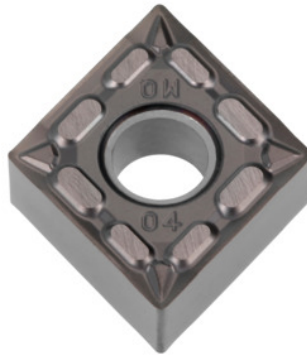



CNMG 120408, Grade: PR005S

Order data

Order number	250104 PR005S
GTIN	4960664836345
Item class	25E

Description

CNMG 120408 PR005S Grade: PR005S
 Chip breaker: MQ
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.03 - 0.12 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

Main application	S
Cutting speed v_c main application	30 - 90 m/min
Cutting depth a_p	0.2 - 1.5 mm
Grade	PR005S
Tool material	Carbide
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Feed f	0.03 - 0.12 mm/rev.

Chip breaker	MQ
Cutting conditions	continuous
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning