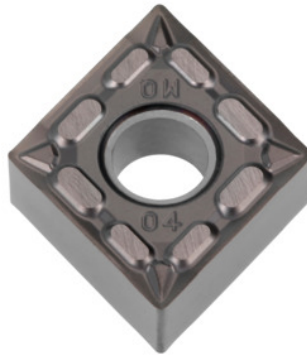



CNMG 120408, Grade: PR015S

Order data

Order number	250104 PR015S
GTIN	4960664837106
Item class	25E

Description

CNMG 120408 PR015S Grade: PR015S
 Chip breaker: MQ
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.18 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Main application	S
Corner radius	0.8 mm
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.05 - 0.18 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	25 - 70 m/min
Finishing/roughing assignment	Finishing

Chip breaker	MQ
Tool material	Carbide
Grade	PR015S
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning