


CNMG 120404, Grade: PR005S

Order data

Order number	250210 PR005S
GTIN	4960664836390
Item class	25E

Description

CNMG 120404 PR005S Grade: PR005S

Chip breaker: MU

Cutting depth a_p : 0.5 - 4 mm

Feed f : 0.05 - 0.15 mm/rev.

Cutting speed v_c main application: 30 - 90 m/min

Technical description

Chip breaker	MU
Cutting speed v_c main application	30 - 90 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	PR005S

Feed f	0.05 - 0.15 mm/rev.
Main application	S
Cutting depth a_p	0.5 - 4 mm
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning