

**CNMG 120404, Grade: PR015S****Order data**

Order number	250210 PR015S
GTIN	4960664837151
Item class	25E

Description

CNMG 120404 PR015S Grade: PR015S
Chip breaker: MU
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.05 - 0.18 mm/rev.
Cutting speed v_c main application: 25 - 70 m/min

Technical description

Tool material	Carbide
Corner radius	0.4 mm
Feed f	0.05 - 0.18 mm/rev.
Cutting speed v_c main application	25 - 70 m/min
Main application	S
Cutting conditions	slightly interrupted
Chip breaker	MU

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	PR015S
Cutting depth a_p	0.5 - 4 mm
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning