


CNMG 120408, Grade: PR015S

Order data

Order number	250212 PR015S
GTIN	4960664837168
Item class	25E

Description

CNMG 120408 PR015S Grade: PR015S
 Chip breaker: MU
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.05 - 0.18 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Feed f	0.05 - 0.18 mm/rev.
Cutting conditions	slightly interrupted
Grade	PR015S
Corner radius	0.8 mm
Main application	S
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	25 - 70 m/min

Tool material	Carbide
Cutting depth a_p	0.5 - 4 mm
Chip breaker	MU
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning