


DNMG 150604, Grade: PR005S

Order data

Order number	250696 PR005S
GTIN	4960664836574
Item class	25E

Description

DNMG 150604 PR005S Grade: PR005S
 Chip breaker: MQ
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.03 - 0.12 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

Chip breaker	MQ
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Cutting speed v_c main application	30 - 90 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Main application	S

Grade	PR005S
Tool material	Carbide
Feed f	0.03 - 0.12 mm/rev.
Coating	Megacoat Hard
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning