


**DNMG 150604, Grade: PR015S**

**Order data**

Order number	250696 PR015S
GTIN	4960664837335
Item class	25E

**Description**

DNMG 150604 PR015S Grade: PR015S  
 Chip breaker: MQ  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.18 mm/rev.  
 Cutting speed  $v_c$  main application: 25 - 70 m/min

**Technical description**

Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Chip breaker	MQ
Cutting depth $a_p$	0.2 - 1.5 mm
Tool material	Carbide
Grade	PR015S
Cutting conditions	slightly interrupted

Feed f	0.05 - 0.18 mm/rev.
Cutting speed $v_c$ main application	25 - 70 m/min
Main application	S
Coating	Megacoat Hard
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning