


DNMG 150608, Grade: PR005S

Order data

| | |
|--------------|---------------|
| Order number | 250697 PR005S |
| GTIN | 4960664836581 |
| Item class | 25E |

Description

DNMG 150608 PR005S Grade: PR005S
 Chip breaker: MQ
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.03 - 0.12 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

| | |
|-------------------------------|--------------|
| Corner radius | 0.8 mm |
| Chip breaker | MQ |
| Main application | S |
| Grade | PR005S |
| Cutting depth a_p | 0.2 - 1.5 mm |
| Tool material | Carbide |
| Finishing/roughing assignment | Finishing |

| | |
|--------------------------------------|------------------------------|
| Feed f | 0.03 - 0.12 mm/rev. |
| Cutting conditions | continuous |
| Cutting speed v_c main application | 30 - 90 m/min |
| Coating | Megacoat Hard |
| ISO code indexable insert | DNMG 150608 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |